



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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SWA6A-300
Job Sheet 189834-A



Part No: SWA6A-300

Job Qty: 2 pcs

Part Name: Bearing Housing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/11/19

Job Tracking No:

Due Date: 2/15/19

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG SWA6A-300 Rev3 IPP Rev A 17.11.15 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Bandsaw - 1	2 pcs	2/15/19	2/15/19	0.00	0.20	Bandsaw - 1		
110	NLX 2500SY - B4B	2 pcs	2/15/19	2/15/19	0.00	2.00	NLX 2500SY - 1 - B4B		
120	QC 2	2 pcs	2/15/19	2/15/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		



Container No: S161306



Part: SWA6A - 300

Job No: 189834 - A

Serial No/Batch: S160926

Revision: 3

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
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Date: 03/11/19

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130 QC 8	2 pcs	2/15/19	0.00 0.00	QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	SL
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
140 Packaging 3-1 - Stock - B4B	2 pcs	2/15/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	DAS
				Packaging 3 - 7 - B4B	28
				Packaging 3 - 8 - B4B	9.89
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	

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				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150 QC 21 - SA	2 pcs	2/15/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	MAR 13 2019 70
				QC 21 - SA - 53	9-89
Part Op 100 - (Bandsaw) Cut Blanks to 3.375" Descriptions: 110 - NLX (MORI NLX 2500SY LATHE) 1-Machine as per DWG. FB706 FOLIO REV: _____ DWG REV: _____ 2-Debur 120 - (QC2- Inspect parts off machine FAI/FAIB) 130 - (QC8- Inspect parts - second check) 140 - (Identify as per dwg & Stock Location: _____) 150 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M17-4-H1150-R3.500	17-4 SS H1150 Round Bar 3.500"	.5700 ft (.285 ea)	100-Bandsaw - 1		
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Bandsaw - 1	M17-4-H1150-R3.500	1	8	0	
Part Specifications					
Specifications could not be found.					

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DART AEROSPACE LTD		Work Order:	189 834
Description: SWAGA-300		Part Number:	SWAGA-300
Inspection Dwg: SWAGA-300	Rev: 3	Page 1 of 1	

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.425	$\pm .005$	3.424			Vern LPI	
3.223	$\pm .005$	3.219			H-gauge	
.709	$\pm .005$	.7085			↓	
2.32	$\pm .01$	2.318			Vern LPI	
R.25	$\pm .01$	.250			Rad gauge	
.04x45°	$\pm .01 \pm .5^\circ$	.04x45			Vern LPI	
3.182	$\pm .006$	3.182			Mic 112-127	
3.005	$\pm .005$	3.006			Vern LPI	
.188	$\pm .005$	.186			Mic LPO6	
1.431	$\pm .003$	1.4325			H-gauge	
.120	$\pm .005$	.120			gauge pin	
.645	$\pm .005$	.6485			H-gauge	
.142	$\pm .005$	.143			Vern LPI	
.959	$\pm .005$	.954			H-gauge	
.105	$\pm 0 - .005$	.103			↓	
.03x45°	$\pm .01 \pm .5^\circ$	.03x45°			Vern LPI	
.02x45°	$\pm .01 \pm .5^\circ$	.02x45°			↓	
1.969	$\pm .002 - 0$	1.970			Mic LPO5	
2.1247	$\pm 0 - .0007$	2.1243			Go/No go	
R.015	$\pm 0 - .005$	.015			Rad gauge	
R.030	$\pm .005$	.032			↓	
2.559	$\pm .003 - 0$	2.560			H-gauge	
2.640	$\pm .005$	2.640			Mic LPO3	
3.063	$\pm .005$	3.062			H-gauge	
3-16 un2B	90-110 90	GO			IF	
.103	$\pm .005 - 0$	.105			gauge pin	

Measured by:	<i>P</i>	Checked by:	<i>HL</i>	QC Inspector:	
Date:	10-03-11	Date:	10-3-11	Date:	

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	